

## Assembly Instructions

Model:	ZR900C/E
Description:	Center Stand
Part Number:	99994-1283
Flat Rate Time(Hr):	0.3

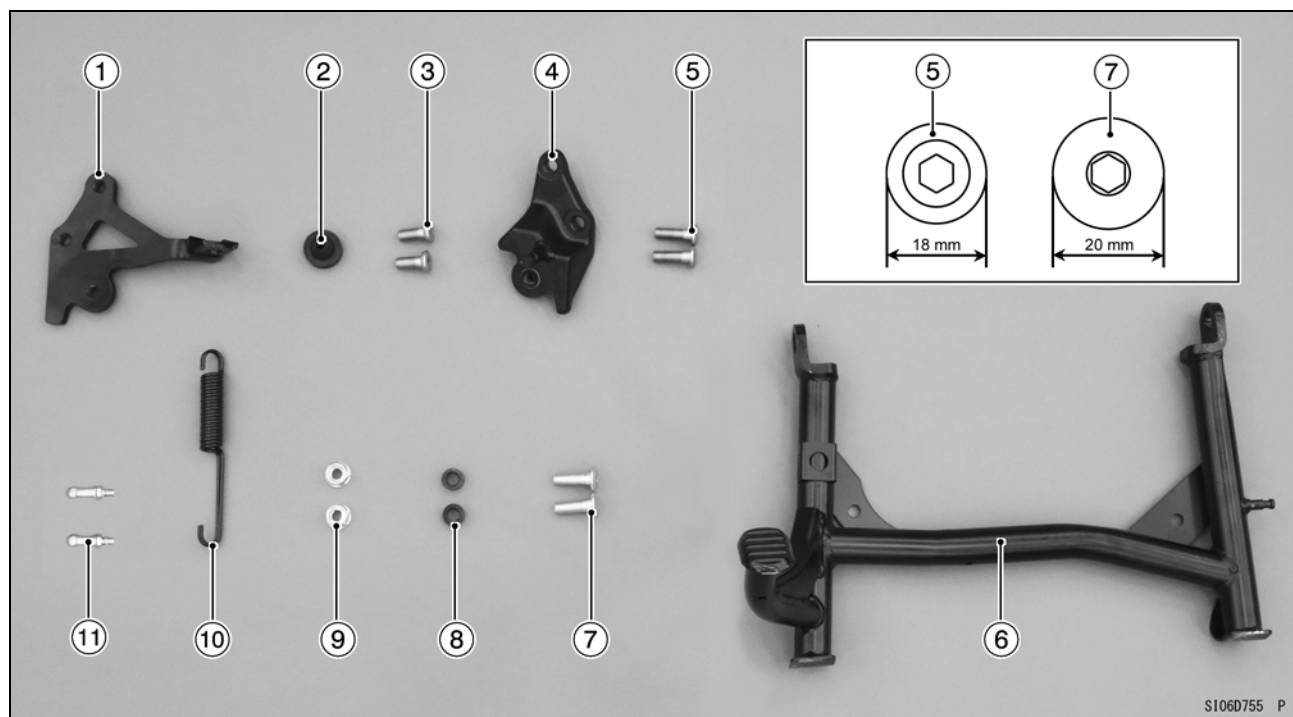
**Before you begin, read through these instructions and check that all parts are present. Please note that Kawasaki cannot assume any responsibility for damage resulting from incorrect installation.**

**Kawasaki recommends that all genuine accessories should be fitted by an authorized Kawasaki dealer.**

The following symbols indicate the information for proper installation and operation in this instruction.

- Indicates a procedural step or work to be done.
- Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.

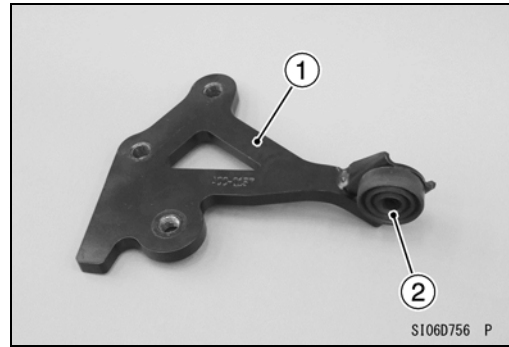
Parts List				
No.	Component Name	Part No.	Qty	Remark
1	Bracket	32043-0631	1	Left
2	Damper	92075-1045	1	
3	Bolt	92153-1477	2	L = 22 mm
4	Bracket	32043-0633	1	Right
5	Bolt	92151-1372	2	L = 30 mm
6	Center Stand	34011-0033	1	
7	Bolt	92154-1665	2	L = 30 mm
8	Collar	92152-1906	2	
9	Nut	92015-1717	2	
10	Spring	92145-0071	1	
11	Bank Sensor	92154-3985	2	



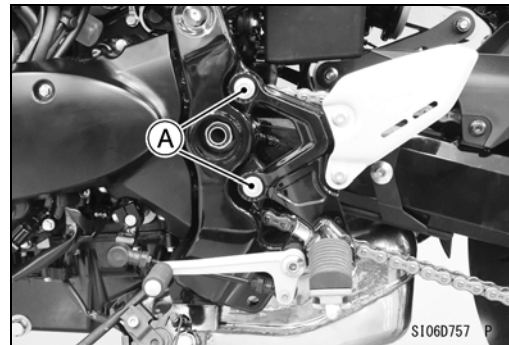
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## Installation Instructions

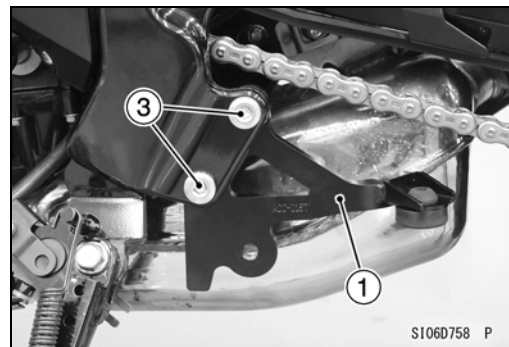
- Install the damper [2] to the bracket [1].



- Remove the left front footpeg bracket bolts [A].

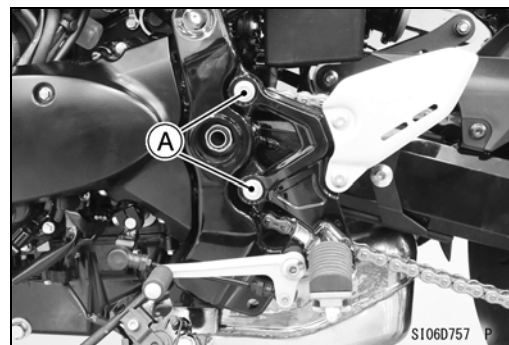


- Install the bracket [1] and tighten the bolts [3].



- Tighten:

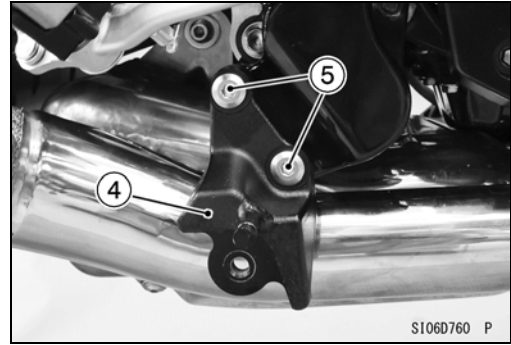
**Torque – Left Front Footpeg Bracket Bolts [A]: 25 N·m  
(2.5 kgf·m, 18 ft·lb)**



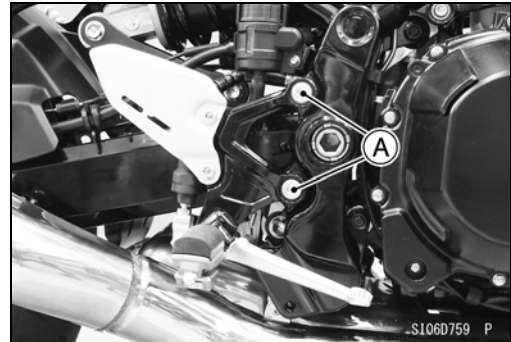
- Remove the right front footpeg bracket bolts [A].



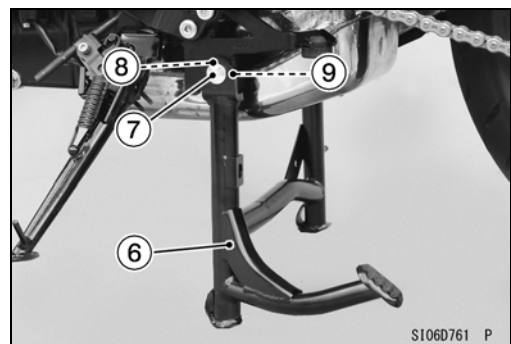
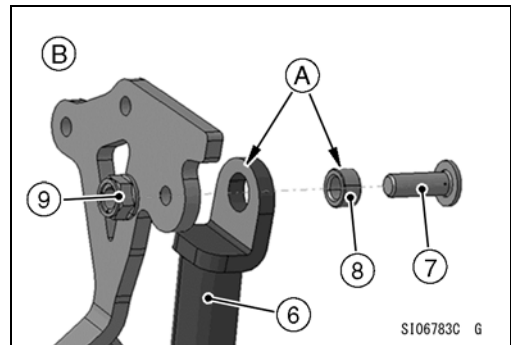
- Install the bracket [4] and tighten the bolts [5].



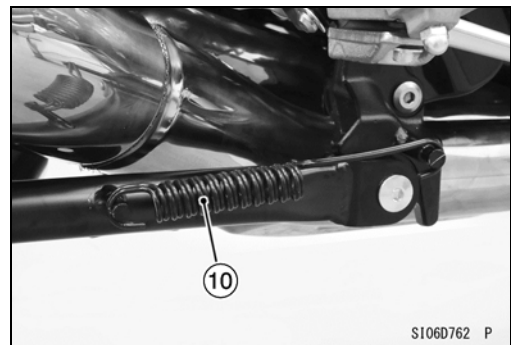
- Tighten:  
**Torque – Right Footpeg Bracket Bolts [A]: 25 N·m (2.5 kgf·m, 18 ft·lb)**



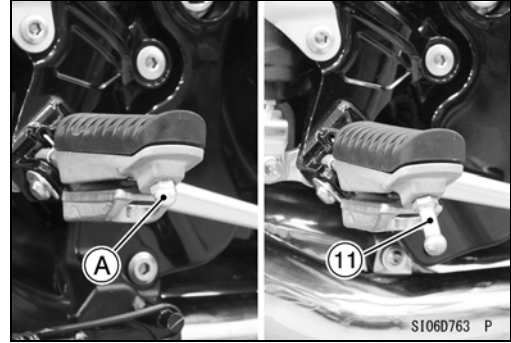
- Apply grease [A] to sliding area of the center stand [6] and outside of the collar [8].  
 View from the inside of the motorcycle [B].
- Install the center stand and collars.
- Tighten the bolts [7] and nuts [9].



- Hook the spring [10] so that the long spring end faces upward.
- Install the spring hook direction as shown.



- Remove the bank sensor [A] on both sides.
- Tighten the bank sensor [11].



### Basic Torque for General Fasteners

The tables below, relating tightening torque to thread diameter, lists the basic torque for the bolts, nuts and screws. Use these tables for the bolts, nuts and screws which are not specified the tightening torque particularly on the previous pages. All of the values are for use with dry solvent-cleaned threads.

#### For Bolts and Nuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
5	4.5	0.46	40 in·lb
6	8.0	0.82	71 in·lb
8	20	2.0	15
10	35	3.6	26
12	60	6.1	44

#### For Screws, Plastic Part Tightening Portions and Plastic Washer Tightening Portions

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
4	1.2	0.12	11 in·lb
5	3.0	0.31	27 in·lb
6	4.0	0.41	35 in·lb

#### For Self-Tapping Screws

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
All	1.2	0.12	11 in·lb

#### For Wellnuts

Threads dia. (mm)	Torque		
	N·m	kgf·m	ft·lb
4	0.2	0.02	1.8 in·lb
5	0.5	0.05	4.4 in·lb
6	1.0	0.10	8.9 in·lb

**Check tightness of all fasteners in regular interval. Retighten loose fasteners.**